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( 1 of 1 )

**United States Patent**  
**Schaefer, Jr. , et al.****11,243,182**  
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Moisture soil probe system

**Abstract**

A moisture soil probe system includes a probe having a solid rod with a plurality of sensors attached around the outer circumference of the rod in close proximity to the soil being measured, covered by a waterproof coating. A wireless transmitter unit receives a precision GPS timing signal which is propagated to logic and control circuitry associated with each sensor for use in calculating a volumetric moisture content of the soil in proximity to the sensor. The calculated moisture content is transmitted back to the wireless control unit which further transmits the data to a central station.

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**Field of Search:**

;324/667,664,663,658,649,600

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**Parent Case Text****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application claims the benefit of U.S. provisional patent application Ser. No. 62/801,443, filed Feb. 5, 2019, the contents of which are incorporated herein by reference.

**Claims**

What is claimed is:

1. A moisture soil probe system for measuring moisture content in soil, a probe comprising: an elongated solid rod with a plurality of sensors attached along an outer surface of the rod, wherein each of the plurality of sensors is configured to determine a moisture content of soil in proximity to each of the plurality of sensors; and a wireless transmitter in communication with the plurality of sensors, the wireless transmitter operable to receive a GPS timing signal and to propagate a precise timing signal to each of the plurality of sensors.
2. The system of claim 1, wherein at least one of the plurality of sensors comprises flex circuitry attached to micro circuit boards housing logic and control circuitry.
3. The system of claim 2, wherein the flex circuitry comprises adjacent tabs, and wherein the adjacent tabs form the plates of a capacitive element of the logic and control circuitry.
4. The system of claim 1, further comprising a coating covering substantially the entirety of the probe and encasing the plurality of sensors.
5. The system of claim 1, wherein the probe comprises a cap attached to an upper end, the cap comprising internal threading allowing attachment of a slide hammer for installation and removal of the probe.
6. The system of claim 1, further comprising a battery pack in electrical communication with the wireless transmitter and/or the plurality of sensors.
7. The system of claim 6, wherein the battery pack and wireless transmitter are magnetically coupled.
8. The system of claim 1, wherein each of the plurality of sensors comprises oscillator circuitry and logic and control circuitry, and wherein the logic and control circuitry comprises a microprocessor programmed to: count pulses generated by the oscillator circuitry over a predetermined period of time and determine the frequency of the oscillator therefrom; calculate a volumetric moisture content based on the determined frequency; and transmit the calculated volumetric moisture content to the wireless transmitter unit for access



between the pair of adjacent rings, with the fringe field being a function of the capacitance of the combination of: (1) the geometry of the rings/plates, (2) the dielectric between the plates and the shell or covering of the probe, (3) the dielectric of the internal material of the probe, and (4) the dielectric of the probe surroundings, which is the soil in which the probe is inserted.

In the case of a soil moisture probe, the first three of those contributors to the combined capacitance are essentially fixed or constant, with the dielectric of the soil being the only variable. Because wet soil has a much higher dielectric constant than dry soil, a change in soil moisture results in a change in the soil dielectric and thus a change in combined capacitance. When the combined "capacitor" is used as part of an oscillator circuit, a change in soil moisture will result in a change in the frequency of the oscillator circuit and thus the soil moisture can be ascertained from the oscillator frequency.

The accuracy of such soil moisture measurements is dependent on several factors, including the accuracy of the time base used in determining the frequency of the oscillator. The frequency of the oscillator is typically determined by counting the number of oscillation cycles during a precise time period, with an independent time base used as the source for the precise time period. Known soil probes commonly use a crystal or a tuning-fork based oscillator to establish the precise time period. However, crystals and tuning-fork devices are highly susceptible to failure due to mechanical shock, thus soil moisture probes employing such devices must generally be handled with care to avoid damage, which greatly limits the methods that can be used to install and remove the probes.

In addition to the accuracy of the time base, the correlation of the frequency of the oscillator circuit to the volumetric moisture in the soil contributes to the overall accuracy of the moisture soil probe. Because the soil acts a dielectric to the aggregate capacitor of the probe as described above, ideally the soil would only affect the capacitive element of the capacitor. However, because a capacitor also comprises a resistive element, attributes of the soil can affect that resistive element and alter the frequency of the oscillator. For example, the conductivity of soil varies based on the presence of salt, moisture, and other elements in the soil. Those elements in the soil thus affect the resistive component of the soil acting as a dielectric, and thus affect the frequency of the oscillator circuit. For example, soils with a higher salt content will result in a different frequency of the oscillator than the same soil would at the same moisture content but having less salt. Moisture soil probes of the prior art typically operate at a nominal frequency of about 100 MHz, which allows errors and variance to be introduced into the measurement of volumetric moisture content in the soil due to salt or other elements present in the soil that affect the resistive component.

Known moisture soil probes are typically formed using a hollow cylindrical tube which contains the sensor and oscillator electronic circuitry. The circuitry is inserted into the tube, with an epoxy or other potting material used to fill the tube and encase the circuitry. Because of the relatively large diameter of the tube--typically one inch or greater--installation of the soil probe requires drilling or digging a hole to receive the probe, then backfilling soil around the probe. And, because of the fragility of the wall of the hollow tube and the potential of impact damage to the crystal or tuning-fork used in the oscillator circuitry, the probes cannot be hammered or pounded into the ground. Removal of the probes from the soil is similarly complex, requiring digging the probe from the ground with the potential of damaging or bending the thin outer wall.

Furthermore, because the wall of the hollow tube provides structural support and rigidity to the tube, it requires that the enclosed circuitry, including the foil plates of the capacitive sensors, be positioned at a relatively far distance from the soil into which the probe is placed. Because the electrical fringe field between the plates decreases exponentially in relation to the distance from the plates, the further the plates are from the soil, the less sensitive the field is to soil moisture.

Thus, it can be seen that there remains a need in the art for a moisture soil probe that is easy to install and remove, is durable, and that has improved accuracy over devices known in the art.

## SUMMARY

Embodiments of the invention are defined by the claims below, not this summary. A high-level overview of various aspects of the invention is provided here to introduce a selection of concepts that are further described in the detailed description section below. This summary is not intended to identify key features or essential features of the claimed subject matter, nor is it intended to be used in isolation to determine the





the upper panel of the of enclosure of the wireless transmitter unit 104 such that the antenna has an essentially unobstructed view of the sky to receive signals from the GPS satellites.

Looking to FIG. 2, an exploded view of the moisture soil probe 102 is depicted. The probe 102 comprises an elongated solid cylindrical rod 121 extending between a first end 122 and a second end 124. A series of six recessed rectangular slots 126 are formed at intervals along the length of the rod 121, configured to receive a similarly shaped logic circuit board 128 containing logic and control circuitry (as depicted in FIG. 7) for measuring the volumetric moisture content of soil surrounding the probe 102 in the area of the measuring circuitry. Preferably, rod 121 is made of a rigid, water resistant material, such as fiberglass or other fiber reinforced thermoset resin, having a diameter of approximately one-half inch. In alternative embodiments, the rod 121 may be made of other strong, rigid materials, such as composites or plastics.

A series of interconnected flexible circuit boards 130, each adjacent a corresponding slot and corresponding circuit board, are positioned along the length of the rod 121. Each flexible circuit board 130 includes two rectangular tabs 132a, 132b which form the plates of a capacitor used to detect moisture in the soil as previously discussed.

As shown in FIG. 2, six separate moisture sensors are formed along the length of the rod 121, each comprised of a logic circuit board 128 having logic and control circuitry, with a flexible circuit board 130 attached to and in electrical communication with the logic circuit board, such as by soldering or other electrical connection. With the logic circuit board 128 positioned in the slot, the two tabs 132a, 132b of each flexible circuit board 130 are wrapped around the circumference of the rod 121 to contain the logic circuit board 128 thereunder, with the wrapped tabs 132a, 132b forming the plates of a capacitor used by the logic and control circuitry to measure the volumetric moisture content of the soil in proximity to the plates of the capacitor.

Interconnecting flexible circuit boards 134 extend between adjacent flexible circuit boards 130 to provide power and data communications paths to each of the logic circuit boards 128. At the uppermost flexible circuit board 130, a pair of wires 136 extends upwardly and outwardly, and connect to the second cable 118 (as shown in FIG. 1) so that the wireless transmitter module 104 is in communication with each of the logic circuit boards 128.

A first shrink wrap coating 138 substantially covers the rod 121, encapsulating the slots 126, logic circuit boards, flexible circuit boards 130, and interconnecting flexible circuit boards 134, with only the pair of wire 136 extending from under the coating. A second shrink wrap coating 140 covers the first shrink wrap coating 138 to provide additional protection to provide additional abrasion and tear resistance. Preferably the first shrink wrap coating 138 is an adhesive type shrink wrap, with an inner coating of adhesive that is melted on installation to create a semi-rigid and waterproof barrier covering the rod 121 and attached circuitry.

Cap 110 and pointed tip 114 are attached to the upper and lower ends of the rod 121, respectively, with strain relief clamp 120 attached around the outer circumference of cap 110 to attach and secure second cable 118 as depicted in FIG. 1 and described previously.

Turning to FIGS. 5 and 6 cap 110 and pointed tip 114 are preferably attached to the respective ends of rod 121 by crimping, with the crimp process deflecting and embedding a portion of the cap and tip into the fiberglass rod to form a permanent connection. As also seen in FIGS. 5 and 6, cap 110 and pointed tip 114 are preferably attached over a smaller diameter portion at each end of the rod 121. Most preferably, the outer diameters of the cap 110 and pointed tip 114 are approximately the same as the nominal outer diameter of rod 121 with the first and second shrink wrap coatings 138, 140 in place after the cap 110 and pointed tip 114 have been attached.

As seen in FIG. 3, with the components of the moisture soil probe 120 assembled, the outer surface of the second shrink wrap coating 140 covers nearly the entirety of the rod, with the circuit boards and circuitry completely encased and lying just underneath the outer coating.

Looking to the cross-sectional view of FIG. 4, the flexible circuit board 130 and the corresponding tabs forming the plates of the capacitor lie atop the logic circuitry board 128 contained in the slot 126, with only the thicknesses of the first and second shrink wrap coatings 138, 140 separating the plates from the soil



possible without departing from the scope of the claims below. Embodiments of the technology have been described with the intent to be illustrative rather than restrictive. Alternative embodiments will become apparent to readers of this disclosure after and because of reading it. Alternative means of implementing the aforementioned can be completed without departing from the scope of the claims below. Identification of structures as being configured to perform a particular function in this disclosure and in the claims below is intended to be inclusive of structures and arrangements or designs thereof that are within the scope of this disclosure and readily identifiable by one of skill in the art and that can perform the particular function in a similar way. Certain features and sub-combinations are of utility and may be employed without reference to other features and sub-combinations and are contemplated within the scope of the claims.

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